

SAFETY, MAINTENANCE AND MOUNTING INSTRUCTIONS

CESI 13 ATEX 033X IECEx CES 13.0013X

GLANDS TYPES



KBA (U,O) (ORION)
KBA..LT (U,O)(ORION LT)

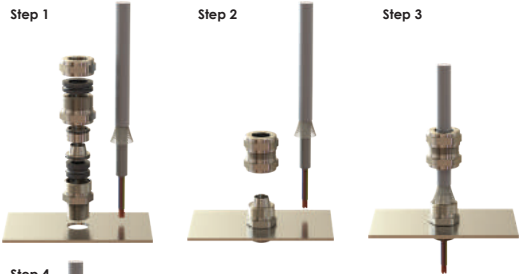


KBU (CRATER)
MKBU (M-CRATER)



Rev. 04

3 Mounting Instruction KBA



Step 1 Choose the optimal cable according to clamping ranges submitted in the certificate and prepare the cable for installation. All Sub-Parts required for installation are shown respectively above.

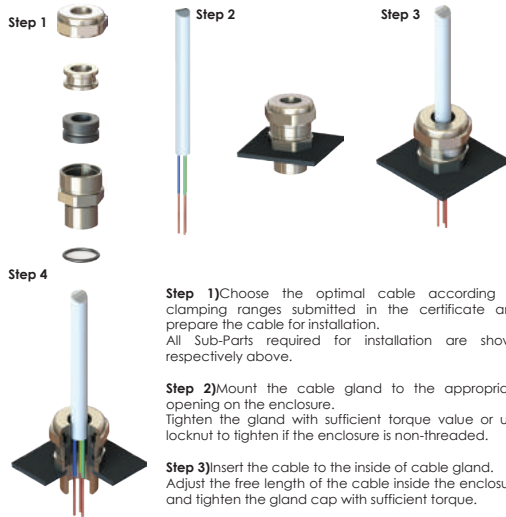
Step 2 Separate lower body and upper body from each other so that ensure the grounding cone is visible in the lower body. Mount the lower body to the appropriate opening on enclosure and tighten with sufficient torque value. Use locknut to tighten if the enclosure is non-threaded.

Step 3 Insert the cable to the inside of upper body and then mount with lower body as shown. Ensure that Armour of the cable remains above the grounding cone.

Step 4 Tighten the upper body with sufficient torque value. For torque values please refer the tables "Sizes and torque of cable glands". Visually check if armour is securely clamped. If not, repeat the clamping process.

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4 Mounting Instruction KBU and MKBU



Step 1 Choose the optimal cable according to clamping ranges submitted in the certificate and prepare the cable for installation. All Sub-Parts required for installation are shown respectively above.

Step 2 Mount the cable gland to the appropriate opening on the enclosure. Tighten the gland with sufficient torque value or use locknut to tighten if the enclosure is non-threaded.

Step 3 Insert the cable to the inside of cable gland. Adjust the free length of the cable inside the enclosure and tighten the gland cap with sufficient torque.

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MARKINGS

BMD KBA..	GROUP I	CE 0722	I M2 Ex db I Mb Ex eb I Mb IP66/68 Ta -40°C to +100°C CESI 13 ATEX 033X IECEx CES 13.0013X
	GROUP II	CE 0722	II 2GD Ex db IIC Gb Ex eb IIC Gb Ex Ib IIIC Db Ta -60°C +130°C IP66/68 CESI 13 ATEX 033X IECExCES 13.0013X
BMD KBA..LT..	GROUP II	CE 0722	II 2GD Ex db IIC Gb Ex eb IIC Gb Ex Ib IIIC Db Ta -60°C +130°C IP66/68 CESI 13 ATEX 033X IECEx CES 13.0013X
BMD KBU..	GROUP II	CE 0722	II 2GD Ex db IIC Gb Ex eb IIC Gb Ex Ib IIIC Db Ta -60°C +130°C IP66/68 CESI 13 ATEX 033X IECExCES 13.0013X
	GROUP I	CE 0722	I M2 Ex db I Mb Ex eb I Mb IP66/68 Ta -40°C to +100°C CESI 13 ATEX 033X IECEx CES 13.0013X

APPLICABLE STANDARDS

DIRECTIVE 2014/34/EU	EN/IEC 60079-7
EN/IEC 60079-0	EN/IEC 60079-31
EN/IEC 60079-1	EN/IEC 60529

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TECHNICAL SPECIFICATION TABLE

Types	Sizes		Group		Body Material		Temperature1	
	from	to	Group I	Group II	Brass Galvanised Steel	Aluminium	Chloroprene	Silicone2
KBA	M12	M110	NO	YES	YES	NO	-40°C to +100°C	-60°C to +130°C
	M20	M90	YES	NO	YES	NO	-40°C to +80°C	-60°C to +80°C
KBAO	M12	M75	NO	YES	NO	YES	-40°C to +80°C	-60°C to +80°C
	M25	M75	NO	YES	NO	YES	-40°C to +80°C	-60°C to +80°C
KBAU	M12	M110	NO	YES	YES	NO	-40°C to +100°C	-60°C to +130°C
	M25	M75	NO	YES	NO	YES	-40°C to +80°C	-60°C to +80°C
KBU	M16	M90	NO	YES	YES	NO	-40°C to +100°C	-60°C to +130°C
	M20	M90	YES	YES	YES	NO	-40°C to +80°C	-60°C to +80°C
MKBU	M16	M90	NO	YES	YES	NO	-40°C to +80°C	-60°C to +80°C
	M20	M90	YES	YES	YES	NO	-40°C to +80°C	-60°C to +80°C
KBAULT	M20	M32	NO	YES	YES	NO	-40°C to +80°C	-60°C to +80°C
	M30	M32	NO	YES	YES	NO	-40°C to +80°C	-60°C to +80°C

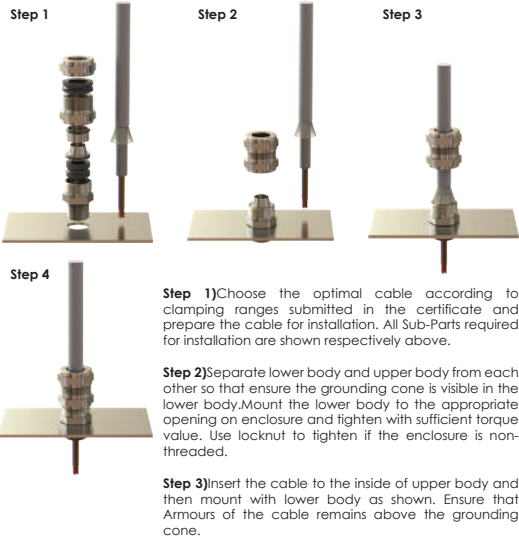
1. Cable glands made of galvanized steel can be used up to -20°C.
2. Min. temperature is limited by -50°C when the gland is used with fiber washer.

PRODUCTS PARTS



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Mounting Instruction KBA



Step 1 Choose the optimal cable according to clamping ranges submitted in the certificate and prepare the cable for installation. All Sub-Parts required for installation are shown respectively above.

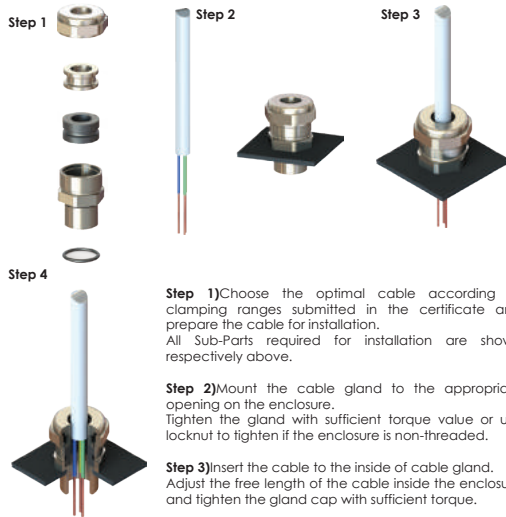
Step 2 Separate lower body and upper body from each other so that ensure the grounding cone is visible in the lower body. Mount the lower body to the appropriate opening on enclosure and tighten with sufficient torque value. Use locknut to tighten if the enclosure is non-threaded.

Step 3 Insert the cable to the inside of upper body and then mount with lower body as shown. Ensure that Armour of the cable remains above the grounding cone.

Step 4 Tighten the upper body with sufficient torque value. For torque values please refer the tables "Sizes and torque of cable glands". Visually check if armour is securely clamped. If not, repeat the clamping process.

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Mounting Instruction KBU and MKBU



Step 1 Choose the optimal cable according to clamping ranges submitted in the certificate and prepare the cable for installation. All Sub-Parts required for installation are shown respectively above.

Step 2 Mount the cable gland to the appropriate opening on the enclosure. Tighten the gland with sufficient torque value or use locknut to tighten if the enclosure is non-threaded.

Step 3 Insert the cable to the inside of cable gland. Adjust the free length of the cable inside the enclosure and tighten the gland cap with sufficient torque.

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IP PROTECTION for NON-THREADED HOLES

Recommended Hole Diameters For Non Threaded enclosure applications in relation with the used thread types are shown below.

-For non-threaded enclosures it is recommended to use flat washer, between the gland body and enclosure.

-The recommended wall thickness is 1,5 mm for non threaded enclosures.

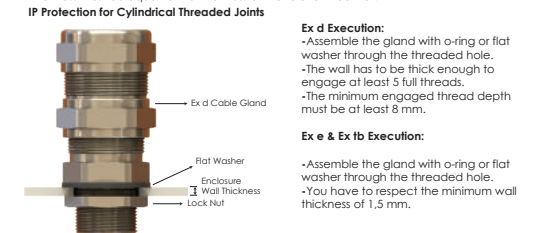
-In case of enclosure wall thickness is equal or lower than 1,5 mm, Bimed flat washer should be used. O-ring can stay in the channel if it is necessary. During the assembly it is recommended to rotate the locknut. If the assembly needs to be done by rotating the gland, then oring should be preferred.

Metric Threads		G Threads (GAS UNI ISO 228/1)		PG Threads	
Thread	Hole Diameter (min. - max. mm)	Thread	Hole Diameter (min. - max. mm)	Thread	Hole Diameter (min. - max. mm)
M8x1.25	8.0-8.2	G 1/4"	13.2-13.4	PG 7	12.5-12.7
M12x1.5	12.0-12.2	G 3/8"	16.6-16.8	PG 9	15.2-15.4
M16x1.5	16.0-16.2	G 1/2"	21.0-21.2	PG 11	18.6-18.8
M20x1.5	20.0-20.2	G 3/4"	26.4-26.6	PG 13.5	20.4-20.6
M25x1.5	25.0-25.2	G 1"	33.3-33.6	PG 16	22.5-22.7
M32x1.5	32.0-32.3	G 1 1/4"	41.9-42.2	PG 21	28.3-28.5
M40x1.5	40.0-40.3	G 1 1/2"	47.8-48.1	PG 29	37.0-37.3
M50x1.5	50.0-50.3	G 2"	59.6-59.9	PG 36	47.0-47.3
M63x1.5	63.0-63.3	G 2 1/2"	75.2-75.5	PG 42	54.0-54.3
M75x1.5	75.0-75.3	G 3"	87.9-88.2	PG 48	59.3-59.6
M90x1.5	90.0-90.3	G 4"	113.1-113.4		
M100x1.5	100.0-100.3	G 5"	138.5-138.8		
M110x1.5	110.0-110.3				
M115x2.0	115.0-115.3				
M130x2.0	130.0-130.3				

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IP PROTECTION for THREADED HOLES

Ingress Protection: In order to guarantee the specified IP66/68 rating, sealant agent shall be applied on at least two full threads before fitting the gland to the box. In any case you must pay attention to guarantee the metallic continuity. For threaded enclosures min. wall thickness must be equal to the thickness of the relevant locknut.



IP Protection for Cylindrical Threaded Joints

Ex d Execution:
- Assemble the gland with o-ring or flat washer through the threaded hole.
- The wall has to be thick enough to engage at least 5 full threads.
- The minimum engaged thread depth must be at least 8 mm.

Ex e & Ex tb Execution:
- Assemble the gland with o-ring or flat washer through the threaded hole.
- You have to respect the minimum wall thickness of 1,5 mm.

IP Protection for Tapered Threaded Joints

Ex d Execution:
- The wall has to be thick enough to engage at least 5 full threads.

Ex e & Ex tb Execution:
- For Ex eb applications please refer to NPT ANSI B1.20.1 standard.

NPT	Minimum Engaged Thread Depth
1/4	7,055 0,277
3/8	7,055 0,277
1/2	9,070 0,357
3/4	9,070 0,357
1	11,045 0,434
1 1/4	11,045 0,434
1 1/2	11,045 0,434
2	11,045 0,434
2 1/2	15,875 0,625
3	15,875 0,625
4	15,875 0,625
5	15,875 0,625

7 SAFETY INSTRUCTION

-Qualified personnel in compliance with the national laws shall carry out the maintenance in accordance with EN/IEC 60079-17 and installation in accordance with EN/IEC 60079-14.

-Changes to products are not allowed.

-Only Bimed spare parts must be used.

-The maintenance operations must be carried out only after the engine has been cut off from mains or from the related electrical appliance.

-The following instructions must be strictly followed in order to get a correct installation.

-The national safety rules and accident prevention regulations, must be strictly respected.

-The clamping of the cables must be realised outside of enclosure by appropriate torque values to guarantee the mechanical characteristics.

-The cable glands can be used with Ex i circuits.

-The cable glands are only suitable for fixed installations. Cables shall be effectively clamped to prevent pulling or twisting.

-The cable gland installation shall be done according to safety manufacturer instructions to maintain degree of protection.

-Cable gland installation shall be done taking into account the temperature range declared for cable glands in relation to protection mode execution, versus the ambient temperature proper of installation.

-The certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed in the first page of the manual.

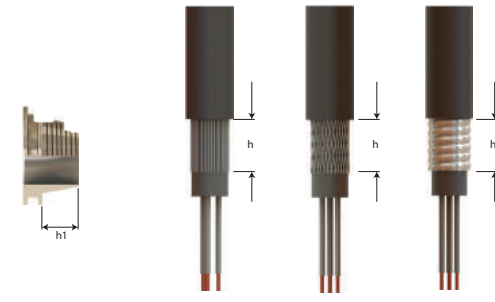
-The certificate does not cover hazards coming from environmental conditions different from those clearly and precisely indicated in clause 1 of EN 60079-0.

-Service temperature of the gland is related to the material of the sealing ring but can additionally be limited by the material of the flat washer/oring/accessories.

8 PREPERATION OF CABLES

*Please refer to the figure below, for details about the preparation of steel wire armour, braided and metal tape shielded cables for fitting into the cable gland.

Composition of armour - h min. = height (h) of armour tightening cone + 2 mm max.



9 ORION (KBA) SIZE TABLE

Size	Clamping Range Ø min-max		Armor Wire Ø min-max	Upper Body Tightening Torques [Nm]	Cap Tightening Torques [Nm]	Part Number
	Lower Seal mm	Upper Seal mm				
M12x1.5	2,0-4,0	3,0-5,5	0,10-0,40	13	13	*KBA0SM
	3,0-7,5	6,0-12,0	0,70-1,20	27	25	*KBA0SLM
M16x1.5	3,0-8,5	6,0-12,0	0,70-1,20	27	25	*KBA0ISM
	6,0-12,0	8,5-16,0	0,70-1,25	49	28	*KBA0IM
M20x1.5	3,0-8,5	6,0-12,0	0,70-1,20	27	25	*KBA1ISM
	6,0-12,0	8,5-16,0	0,70-1,25	49	28	*KBA1IM
M25x1.5	8,5-14,5	12,0-20,0	0,9-1,30	33	33	*KBA1ISM
	3,0-8,5	6,0-12,0	0,70-1,20	27	25	*KBA2ISM
M32x1.5	6,0-12,0	8,5-16,0	0,70-1,25	49	28	*KBA2ISM
	12,0-20,0	16,0-26,0	1,30-1,70	61	32	*KBA2IM
M40x1.5	15,0-26,0	20,0-33,0	1,20-1,80	86	40	*KBA3ISM
	12,0-20,0	16,0-26,0	1,30-1,70	61	32	*KBA3IM
M50x1.5	20,0-32,0	29,0-41,0	1,60-2,20	110	75	*KBA4ISM
	15,0-26,0	20,0-33,0	1,20-1,80	86	40	*KBA4ISM
M63x1.5	22,0-35,0	33,0-48,0	2,00-2,80	110	75	*KBA5ISM
	27,0-41,0	36,0-52,0	1,80-2,80	125	75	*KBA5IM
M75x1.5	27,0-41,0	36,0-52,0	1,80-2,80	125	75	*KBA6ISM
	35,0-45,0	43,0-57,0	1,80-2,80	160	140	*KBA6ISM
M90x1.5	40,0-52,0	47,0-60,0	1,80-2,80	250	100	*KBA6ISM
	45,0-60,0	54,0-70,0	1,00-2,30	250	150	*KBA7ISM
M110x1.5	45,0-60,0	54,0-70,0	1,00-2,30	250	150	*KBA8ISM
	60,0-72,0	63,0-80,0	1,00-3,50	320	210	*KBA8IM
M130x2.0	45,0-60,0	54,0-70,0	1,00-2,30	250	150	*KBA10ISM
	60,0-72,0	63,0-80,0	1,00-3,50	320	210	*KBA10IM

* These sizes are only available as GroupIII-III

Size	Clamping Range Ø min-max		Armor Wire Ø min-max	Upper Body Tightening Torques [Nm]	Cap Tightening Torques [Nm]	Part Number
	Lower Seal mm	Upper Seal mm				
M20x1.5	8,5-14,5	12,0-20,0	1,0-1,2	33	33	KBA1MLT
M25x1.5	8,5-14,5	12,0-20,0	1,0-1,2	33	33	KBA2XMMMLT
M32x1.5	8,5-16,0	12,0-21,0	0,7-0,9	30	27	KBA3XMMMLT
M40x2.0	70,0-82,0	78,0-90,0	1,5-4,4	450	280	KBA8MLT
M110x2.0	80,0-92,0	88,0-100,0	1,2-4,0	470	300	KBA9MLT
M110x2.0	90,0-101,0	98,0-110,0	2,1-5,4	500	400	KBA10MLT
M130x2.0	100,0-115,0	109,0-123,0	2,0-5,4	550	450	KBA13MLT

Note: These torque values are recommended according to the tests performed in Bimed Laboratory.

10 ORION OFFSHORE (KBAO) SIZE TABLE

Size	Clamping Range Ø min-max		Shielded Wire Ø min-max	Upper Body Tightening Torques [Nm]	Cap Tightening Torques [Nm]	Part Number
	Lower Seal mm	Upper Seal mm				
M12x1.5	3,0-7,5	6,0-12,0	0,20-0,50	27	25	*KBAO0ISM
	3,0-8,5	6,0-12,0	0,20-0,50	27	25	*KBAO0IM
M16x1.5	6,0-12,0	8,5-16,0	0,20-0,50	49	28	*KBAO0IM
	3,0-8,5	6,0-12,0	0,20-0,50	27	25	*KBAO1ISM
M20x1.5	6,0-12,0	8,5-16,0	0,20-0,50	49	28	*KBAO1IM
	3,0-8,5	6,0-12,0	0,20-0,50	27	25	*KBAO2ISM
M25x1.5	8,5-14,5	12,0-20,0	0,20-0,50	33	33	*KBAO1IM
	3,0-8,5	6,0-12,0	0,20-0,50	27	25	*KBAO2ISM
M32x1.5	6,0-12,0	8,5-16,0	0,20-0,50	49	28	*KBAO2ISM
	12,0-20,0	16,0-26,0	0,20-0,50	61	32	*KBAO2IM
M40x1.5	15,0-26,0	20,0-33,0	0,20-0,50	86	40	*KBAO3ISM
	12,0-20,0	16,0-26,0	0,20-0,50	61	32	*KBAO3ISM
M50x1.5	20,0-32,0	29,0-41,0	0,15-0,75	110	75	*KBAO4ISM
	15,0-26,0	20,0-33,0	0,20-0,50	86	40	*KBAO4ISM
M63x1.5	22,0-35,0	33,0-48,0	0,25-0,90	110	75	*KBAO5ISM
	27,0-41,0	36,0-52,0	0,25-0,90	125	75	*KBAO5ISM
M75x1.5	27,0-41,0	36,0-52,0	0,40-1,10	160	140	*KBAO6ISM
	35,0-45,0	43,0-57,0	0,40-1,10	160	140	*KBAO6ISM
M90x1.5	40,0-52,0	47,0-60,0	0,30-1,30	250	100	*KBAO7ISM
	45,0-60,0	54,0-70,0	0,30-1,40	250	150	*KBAO8ISM
M110x1.5	45,0-60,0	54,0-70,0	0,30-1,40	250	150	*KBAO8ISM
	60,0-72,0	63,0-80,0	0,30-3,30	320	210	*KBAO9ISM
M130x2.0	45,0-60,0	54,0-70,0	0,30-3,30	320	210	*KBAO10ISM
	60,0-72,0	63,0-80,0	0,30-3,30	320	210	*KBAO10IM

* These sizes are only available as GroupIII-III

Note: These torque values are recommended according to the tests performed in Bimed Laboratory.

11 ORION UNIVERSAL (KBAU) SIZE TABLE

Size	Clamping Range Ø min-max		Armor Wire Ø min-max	Shielded Wire Ø min-max	Upper Body Tightening Torques [Nm]	Cap Tightening Torques [Nm]	Part Number
	Lower Seal mm	Upper Seal mm					
M12x1.5	3,0-7,5	6,0-12,0	0,70-1,20	0,2-0,5	27	25	*KBAU0ISM
	3,0-8,5	6,0-12,0	0,70-1,20	0,2-0,5	27	25	*KBAU0ISM
M16x1.5	6,0-12,0	8,5-16,0	0,70-1,25	0,2-0,5	49	28	*KBAU0IM
	3,0-8,5	6,0-12,0	0,70-1,20	0,2-0,5	27	25	*KBAU1ISM
M20x1.5	6,0-12,0	8,5-16,0	0,70-1,25	0,2-0,5	49	28	*KBAU1IM
	12,0-20,0	16,0-26,0	1,30-1,70	0,2-0,5	61	32	*KBAU1ISM
M25x1.5	3,0-8,5	6,0-12,0	0,70-1,20	0,2-0,5	27	25	*KBAU2ISM
	6,0-12,0	8,5-16,0	0,70-1,25	0,2-0,5	49	28	*KBAU2ISM
M32x1.5	8,5-16,0	12,0-21,0	0,70-1,20	0,2-0,5	33	33	*KBAU2ISM
	12,0-20,0	16,0-26,0	1,30-1,70	0,2-0,5	61	32	*KBAU2ISM
M40x1.5	15,0-26,0	20,0-33,0	1,20-1,80	0,2-0,8	86	40	*KBAU3ISM
	12,0-20,0	16,0-26,0	1,30-1,70	0,2-0,8	61	32	*KBAU3ISM
M50x1.5	20,0-32,0	29,0-41,0	1,60-2,20	0,2-0,8	110	75	*KBAU4ISM
	15,0-26,0	20,0-33,0	1,20-1,80	0,2-0,8	86	40	*KBAU5ISM
M63x1.5	22,0-35,0	33,0-48,0	2,00-2,80	0,1-1,0	110	75	*KBAU5ISM
	27,0-41,0	36,0-52,0	1,80-2,80	0,1-1,0	125	75	*KBAU5ISM
M75x1.5	27,0-41,0	36,0-52,0	1,80-2,80	0,1-1,0	160	140	*KBAU6ISM
	35,0-45,0	43,0-57,0	1,80-2,80	0,1-1,0	160	140	*KBAU6ISM
M90x1.5	40,0-52,0	47,0-60,0	1,80-2,80	0,1-1,0	250	100	*KBAU7ISM
	45,0-60,0	54,0-70,0	1,00-2,30	0,1-1,0	250	150	*KBAU7ISM
M110x1.5	45,0-60,0	54,0-70,0	1,00-2,30	0,1-1,0	250	150	*KBAU8ISM
	60,0-72,0	63,0-80,0	1,00-3,50	0,1-1,9	320	210	*KBAU8ISM
M130x2.0	45,0-60,0	54,0-70,0	1,00-3,50	0,1-1,9	250	150	*KBAU10ISM
	60,0-72,0	63,0-80,0	1,00-3,50	0,1-1,9	320	210	*KBAU10IM

* These sizes are only available as GroupIII-III

Note: These torque values are recommended according to the tests performed in Bimed Laboratory.

12 CRATER (KBU) SIZE TABLE

Size	Clamping Range Ø min-max mm	Cap Tightening Torques [Nm]	Part Number
M16x1.5	3,0-8,5	30	KBU01M
	6,0-12,0	35	KBU01LLM
M20x1.5	6,0-12,0	30	KBU11M
	12,0-14,5	33	KBU11LM
M25x1.5	6,0-12,0	35	KBU25M
	12,0-20,0	61	KBU25LM
M32x1.5	12,0-20,0	61	KBU35M
	15,0-26,0	86	KBU35M
M40x1.5	15,0-26,0	86	KBU45M
	22,0-35,0	110	KBU45M
M50x1.5	22,0-35,0	110	KBU55M
	27,0-41,0	125	KBU55M
M63x1.5	35,0-45,0	165	KBU65M
	40,0-52,0	250	KBU65M
M75x1.5	40,0-52,0	250	KBU75M
	45,0-60,0	250	KBU75M
M90x1.5	45,0-60,0	250	KBU85M
	60,0-72,0	300	KBU85M

Note: These torque values are recommended according to the tests performed in Bimed Laboratory.

13 CRATER (MKBU) SIZE TABLE

Size	Clamping Range Ø min-max mm	Cap Tightening Torques [Nm]	Part Number
M16x1.5	3,0-8,5	31	MKBU01M2
	6,0-9,0	50	MKBU01LM2
M20x1.5	6,0-9,0	35	MKBU11M1
	9,0-12,0	35	MKBU11M2
M25x1.5	8,5-11,5	35	MKBU11M1
	11,5-14,5	35	MKBU11M2
M32x1.5	6,0-9,0	50	MKBU25M1
	9,0-12,0	51	MKBU25M2
M40x1.5	8,5-12,5	51	MKBU21M1
	12,5-16,0	50	MKBU22M2
M50x1.5	12,0-16,0	51	MKBU21M1
	16,0-20,0	50	MKBU21M2
M63x1.5	12,0-16,0	100	MKBU35M1
	16,0-20,0	100	MKBU35M2
M75x1.5	15,0-20,0	100	MKBU31M1
	20,0-26,0	100	MKBU32M2
M90x1.5	15,0-20,0	110	MKBU45M1
	20,0-26,0	110	MKBU45M2
M110x1.5	20,0-26,0	110	MKBU41M1
	26,0-32,0	110	MKBU42M2
M130x2.0	22,0-28,0	130	MKBU55M1
	28,0-35,0	130	MKBU55M2
M150x1.5	27,0-34,0	130	MKBU51M1
	34,0-41,0	130	MKBU52M2
M175x1.5	35,0-40,0	200	MKBU65M1
	40,0-45,0	200	MKBU65M2
M200x1.5	40,0-46,0	200	MKBU61M1
	46,0-52,0	200	MKBU62M2
M225x1.5	40,0-46,0	300	MKBU75M1
	46,0-52,0	300	MKBU75M2
M250x1.5	40,0-46,0	300	MKBU71M1
	52,0-60,0	300	MKBU72M2
M280x1.5	45,0-52,0	350	MKBU85M1
	52,0-60,0	350	MKBU85M2
M315x1.5	60,0-66,0	350	MKBU81M1
	66,0-72,0	350	MKBU82M2

Note: These torque values are recommended according to the tests performed in Bimed Laboratory.

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